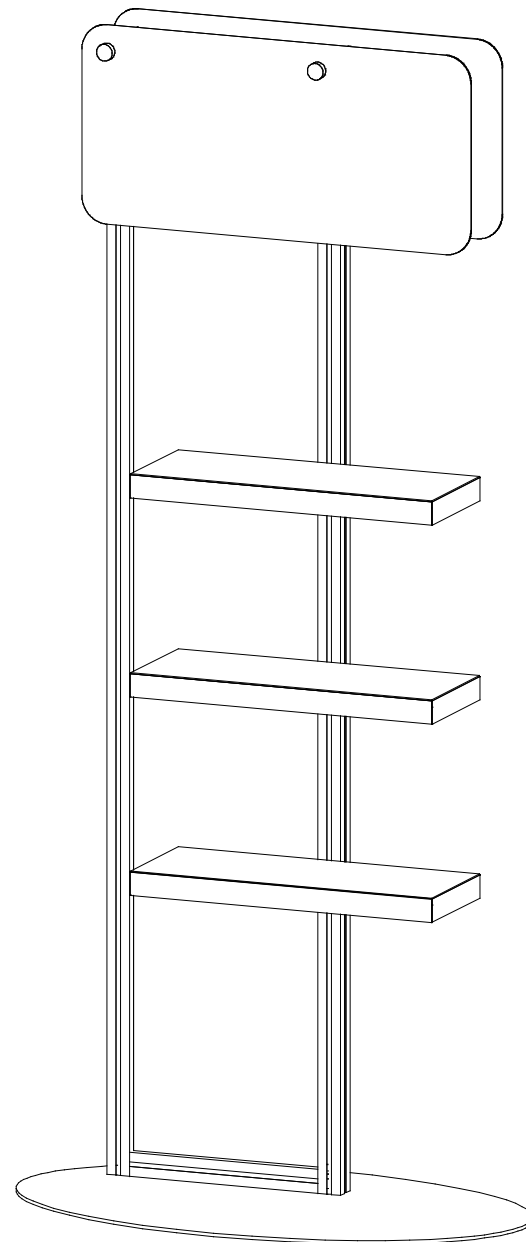
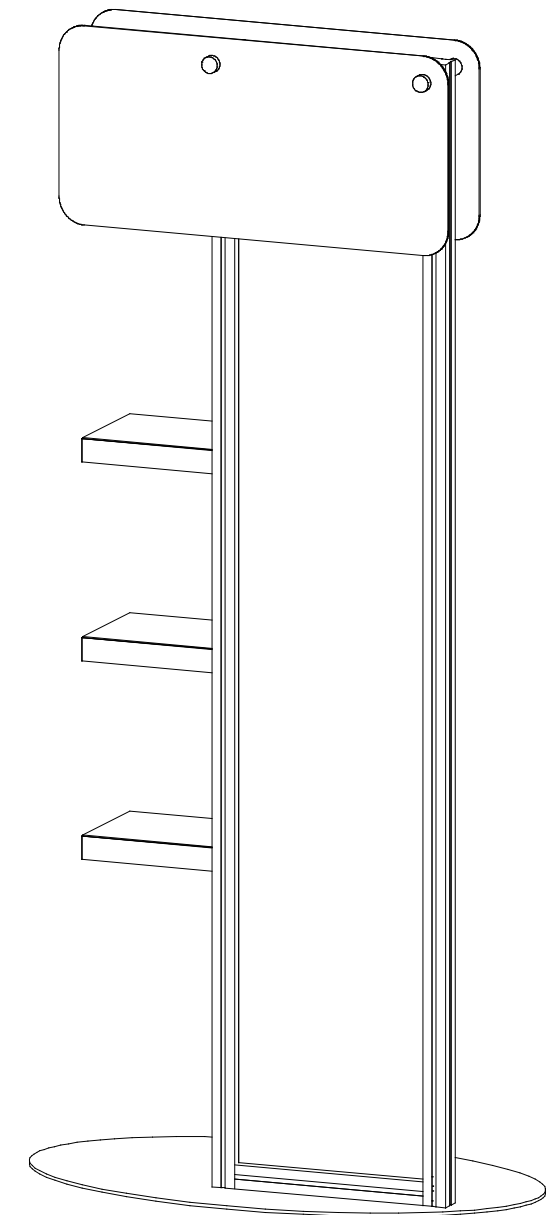


Plan View



Front View



Back View

SETUP INSTRUCTIONS

General Setup Instructions

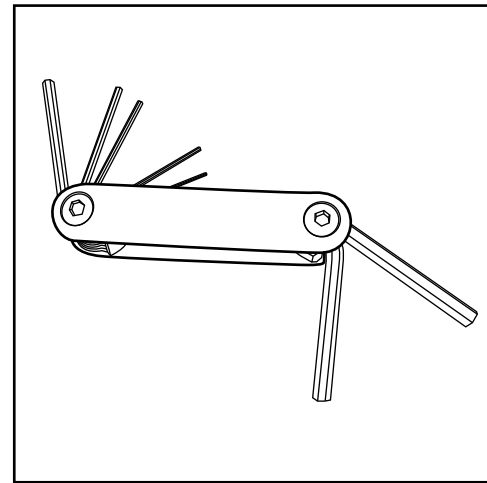
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

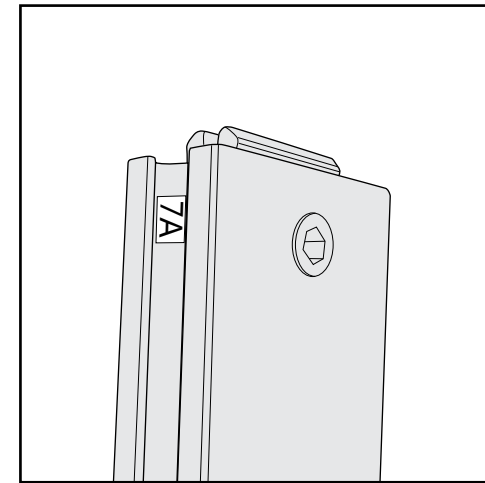
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

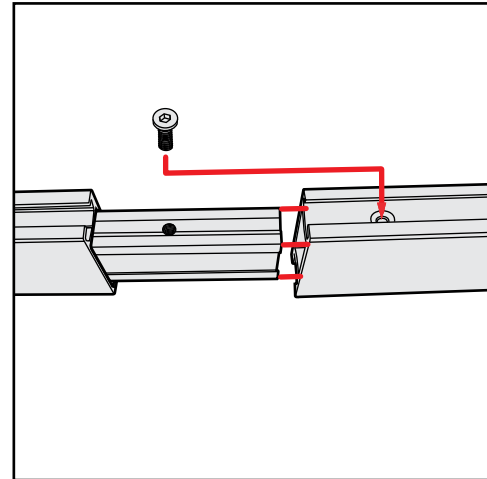
- For loss prevention, tighten all set screws and locks during disassembly.



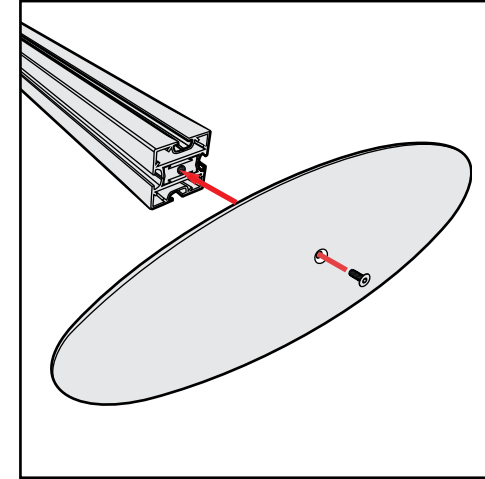
Hex Tool - Essential for Assembly



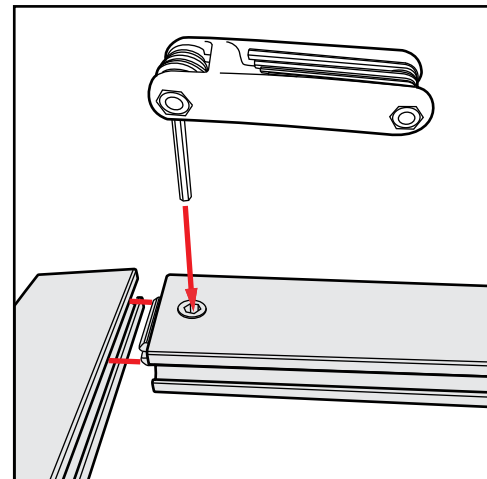
Part Identification - Numbering



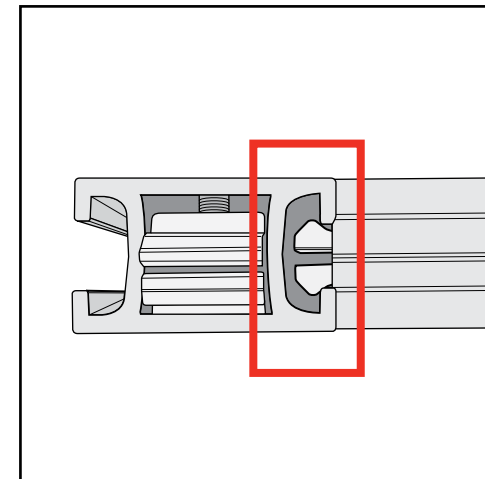
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



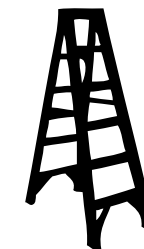
Engaged Lock



WARNING



DO NOT USE POWER TOOLS



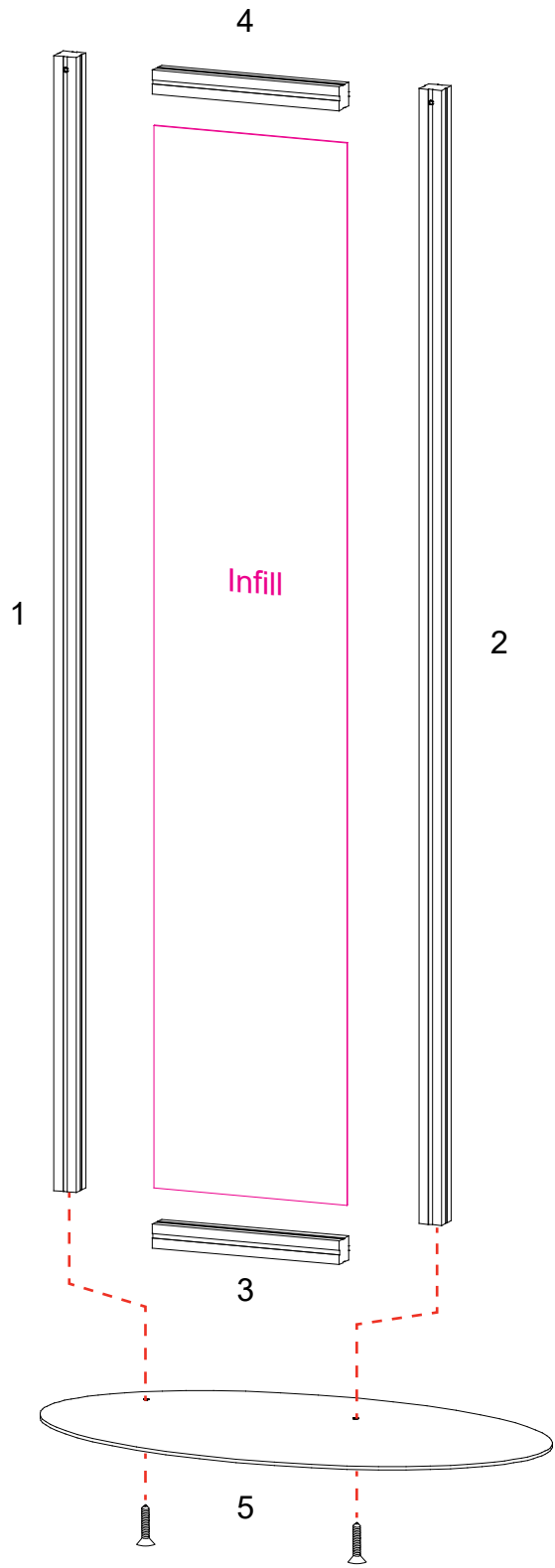
LADDERS OR LIFTS
MAY BE REQUIRED



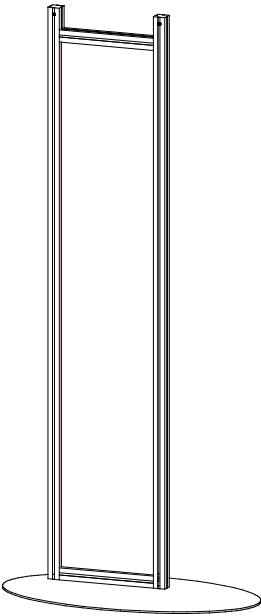
ALL CONNECTIONS MUST
BE TIGHTLY SECURED

CRATE PACKING

Item	Qty.	Description
1	1	86”h S44 Vertical Extrusion
2	1	86”h S44 Vertical Extrusion
3	1	15”w S44 Horizontal Extrusion
4	1	15”w S44 Horizontal Extrusion
5	1	40“w x 23”d custom Base Plate
--	1	15.5”w x 80.5”h ECO-Board Infill



FRONT VIEW



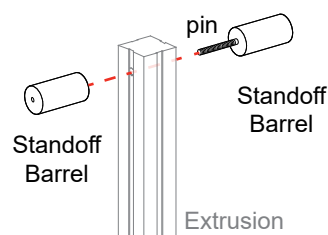
When assembled

- Steps:
- 1) Assemble horizontals [3,4] between verticals [1,2], with **Infill** between.
 - 2) Attach Base Plate [5] to verticals [1,2] using bolts.

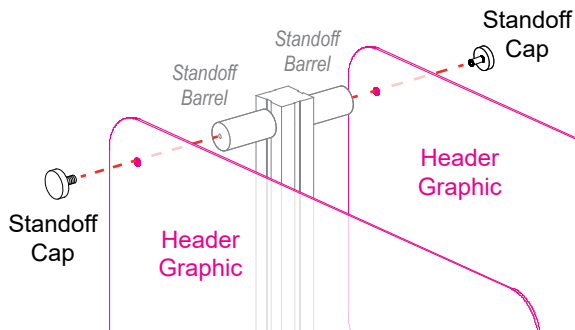
Item	Qty.	Description
--	1	31"w x 15"h ECO-Board Header (front)
--	1	31"w x 15"h ECO-Board Header (back)
--	4	2" Standoff Barrel w/ cap
--	3	24"w x 9"d Shelf w/ Z32

* Header Attachment

Attach front & back standoff barrels to vertical extrusion using threaded pin.

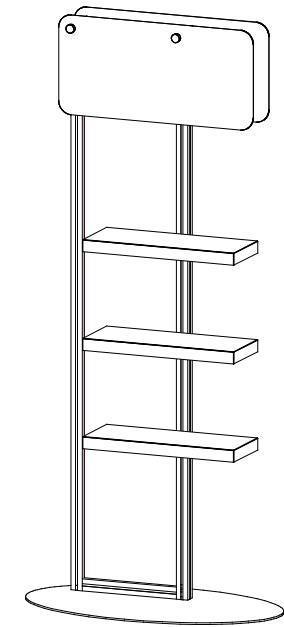
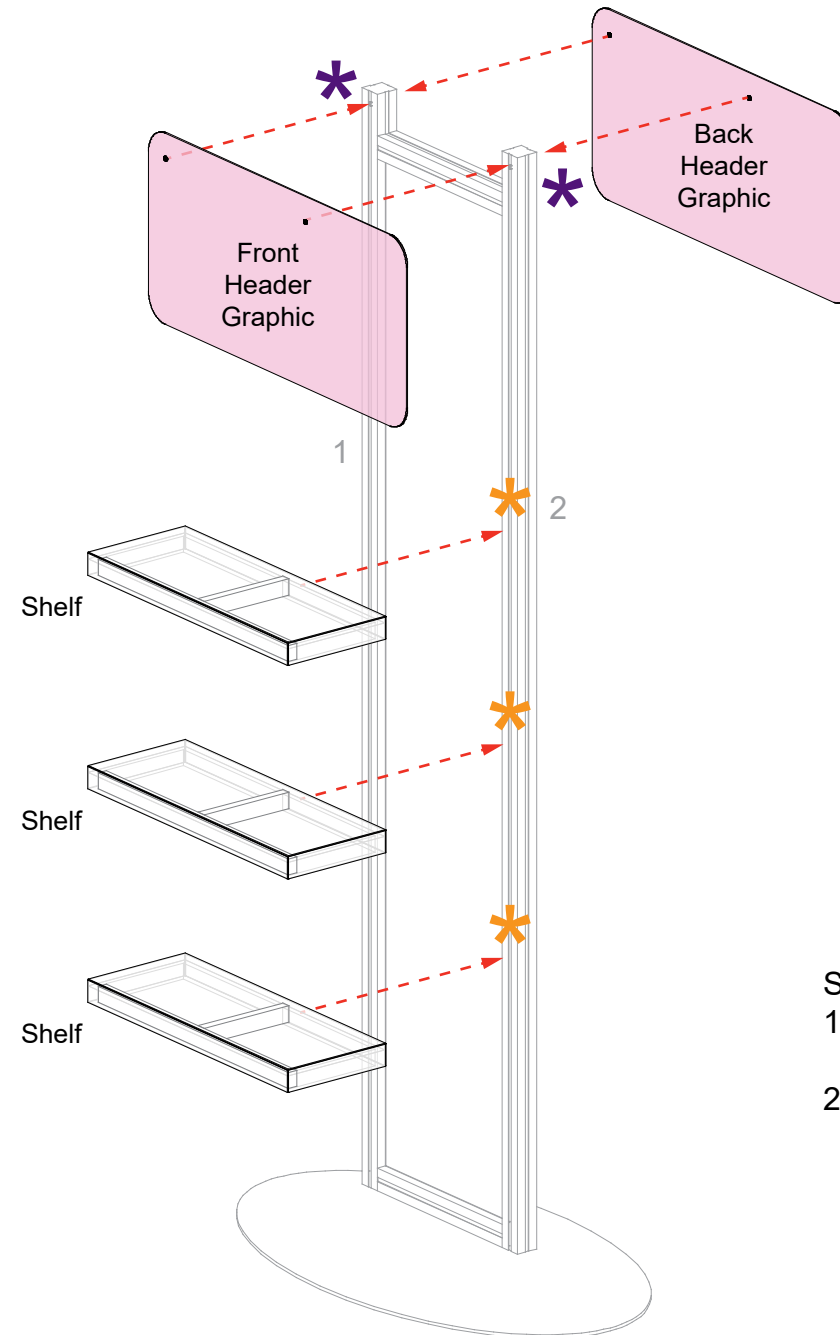
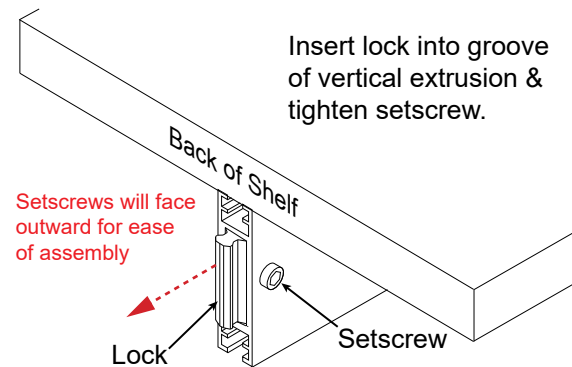


Connect graphics to standoff barrels using screw caps.



* Shelf Attachment

Insert lock into groove of vertical extrusion & tighten setscrew.



Completed Assembly

Steps:

- 1) Attach front & back header graphic to verticals [1,2] using standoff barrels & caps. See [Header Attachment](#) detail.
- 2) Connect Shelves to vertical [2]. See [Shelf Attachment](#) detail.

FRONT VIEW