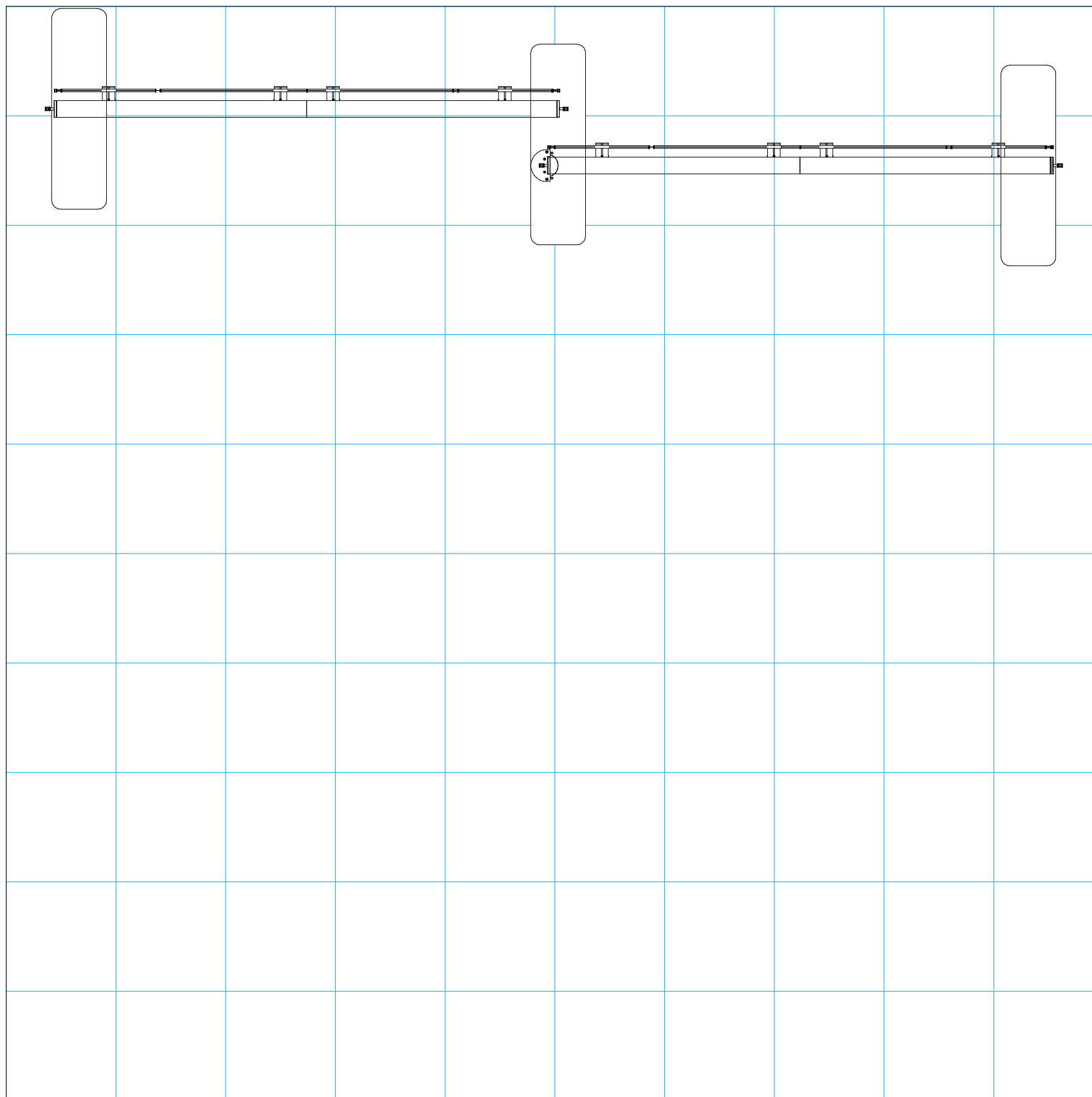


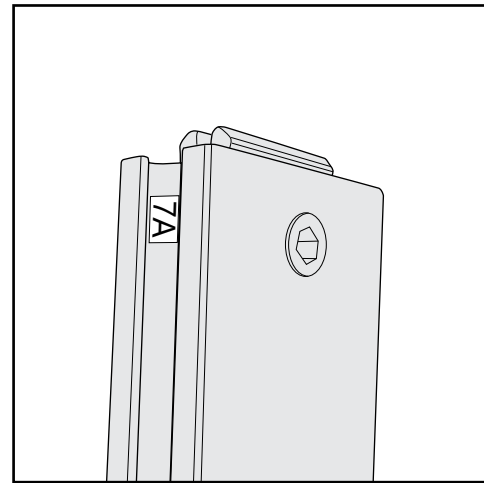
## SETUP INSTRUCTIONS



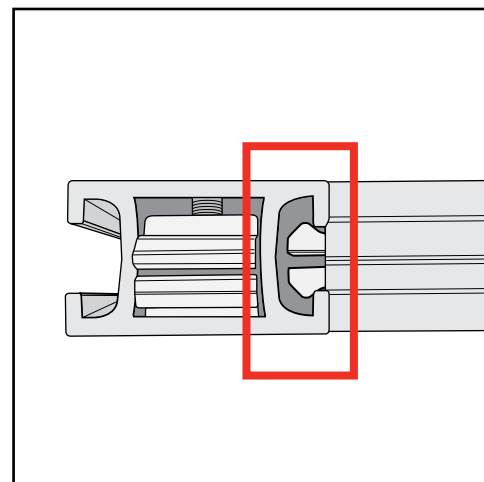
= 1 sq ft

## General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Part Identification - Numbering



Engaged Lock

## Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.  
**Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



# WARNING



DO NOT USE POWER TOOLS



ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

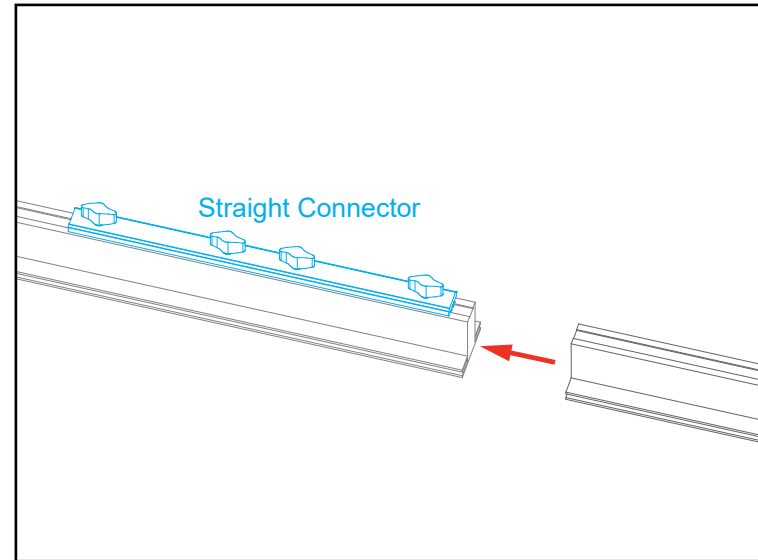
## Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.

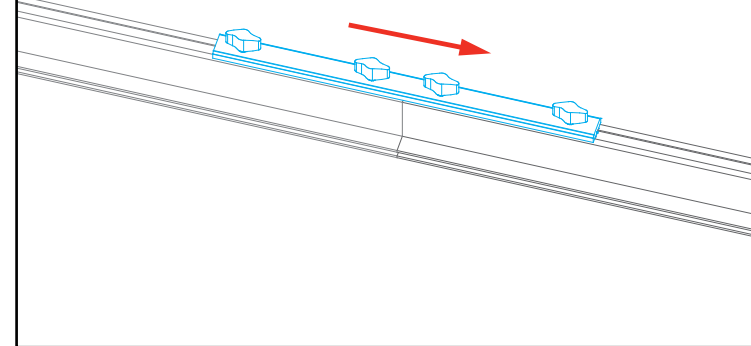
## Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions.  
Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

## Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

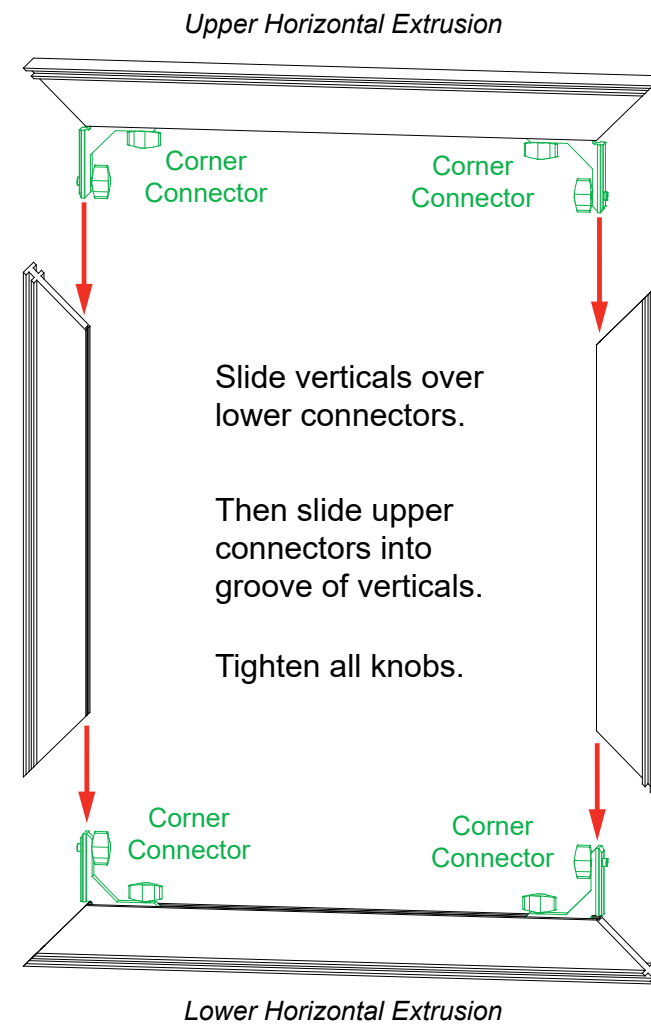
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

## Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

## Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



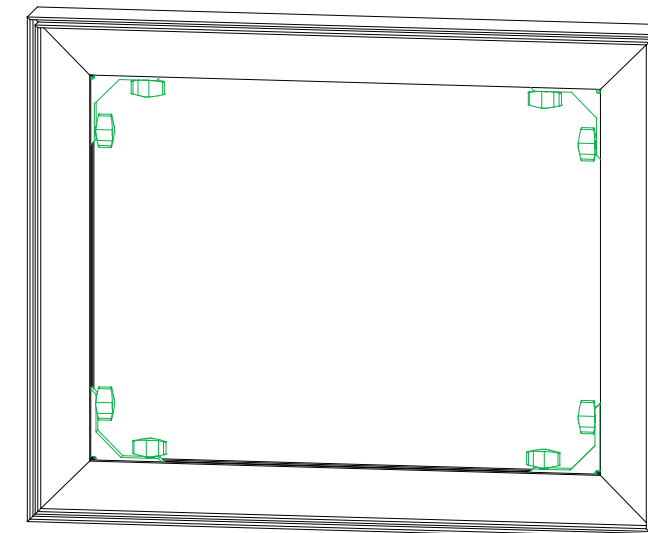
Slide verticals over lower connectors.

Then slide upper connectors into groove of verticals.

Tighten all knobs.

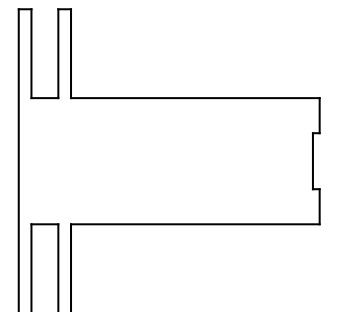


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

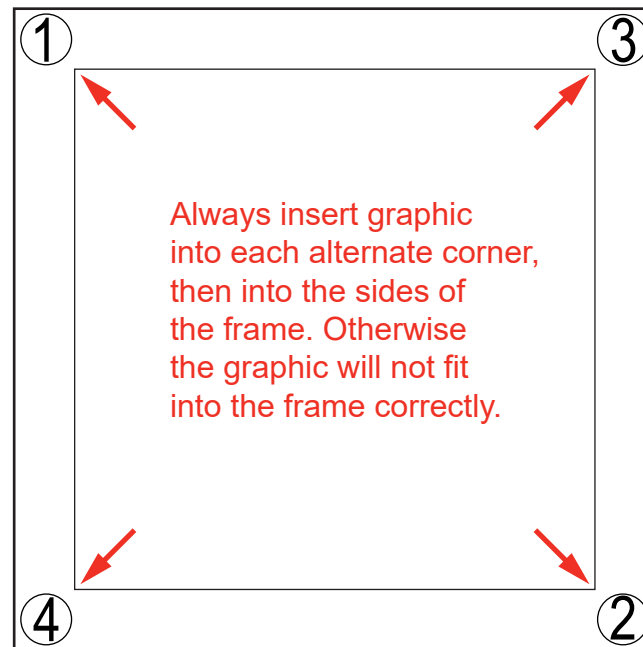


TSP49 Profile

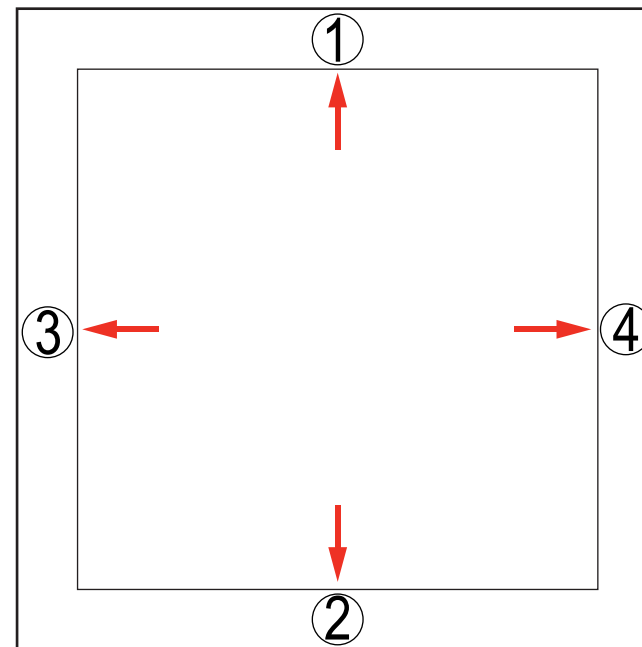
# SEG Graphic Installation *in 3 Steps*

## The Perfect Fit

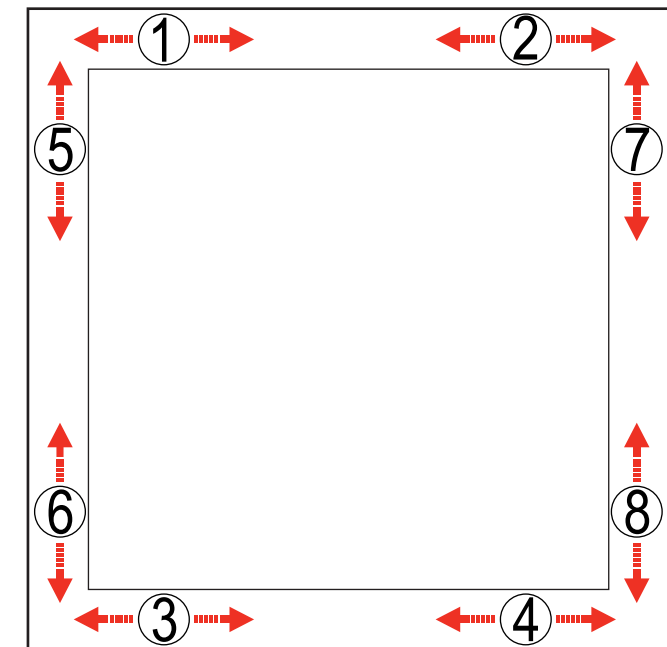
### STEP 1: Attach Corners



### STEP 2: Attach Middle



### STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

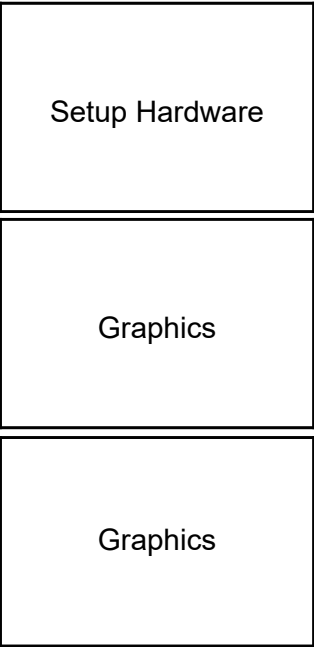
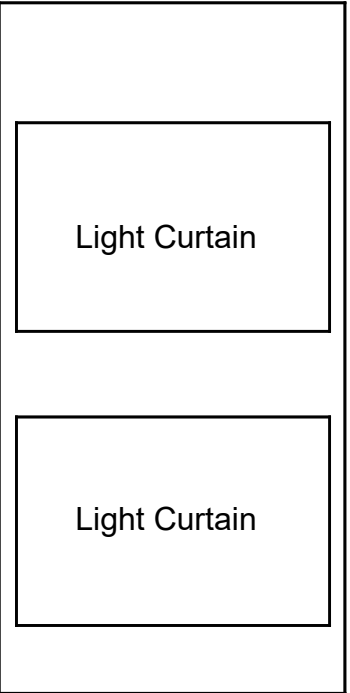
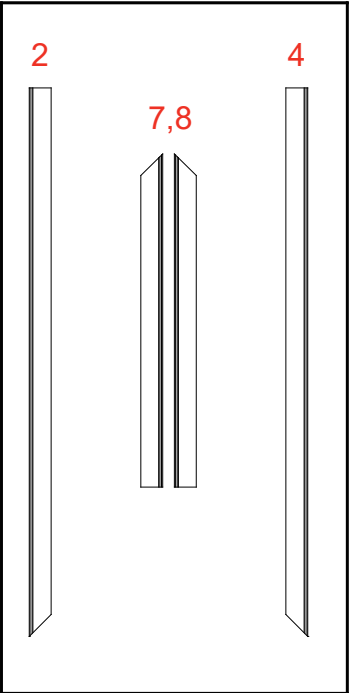
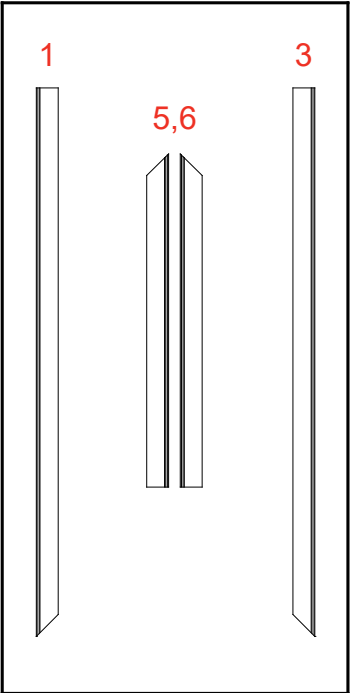
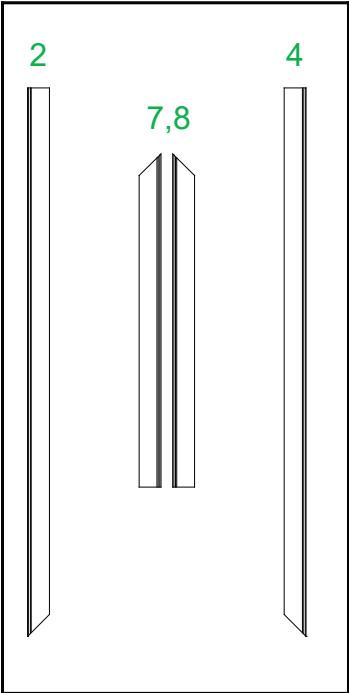
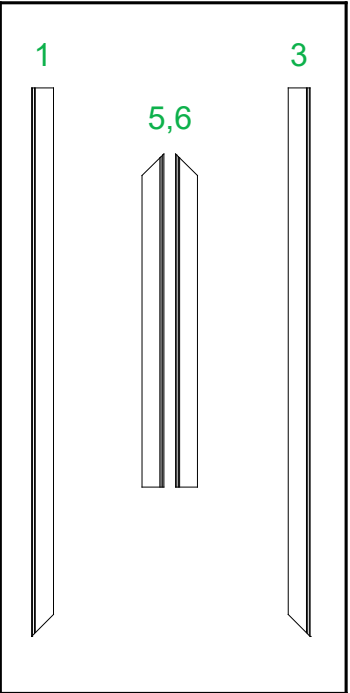
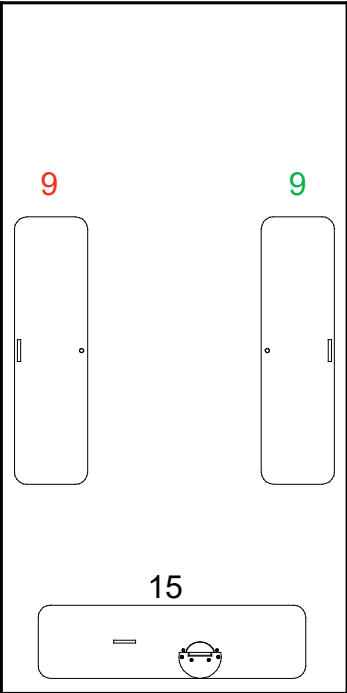


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:



Top View of Each Level

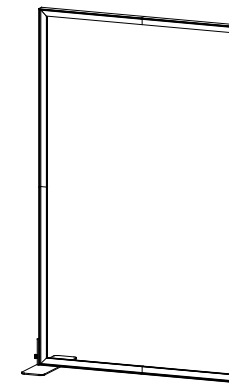


| Item | Qty. | Description                        |
|------|------|------------------------------------|
| 1    | 1    | 45"h TSP49 Vertical Extrusion      |
| 2    | 1    | 45"h TSP49 Vertical Extrusion      |
| 3    | 1    | 45"h TSP49 Vertical Extrusion      |
| 4    | 1    | 45"h TSP49 Vertical Extrusion      |
| 5    | 1    | 27.35"w TSP49 Horizontal Extrusion |
| 6    | 1    | 27.35"w TSP49 Horizontal Extrusion |
| 7    | 1    | 27.35"w TSP49 Horizontal Extrusion |
| 8    | 1    | 27.35"w TSP49 Horizontal Extrusion |
| 9    | 1    | 6" x 22" End Base Plate w/ foot    |

Steps:

Refer to the [Tool-less Frame Assembly](#) general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using [Tool-less Spline connectors](#) labeled [X].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using [Tool-less Corner Connectors](#) labeled [A].
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See [Base Plate Attachment](#) detail.



When assembled

Assemble frame flat on ground.

#### \* Tool-less Spline Connector

1. Place extrusions end-to-end.

X = Straight spline

2. Slide tool-less connectors across seam of extrusions.

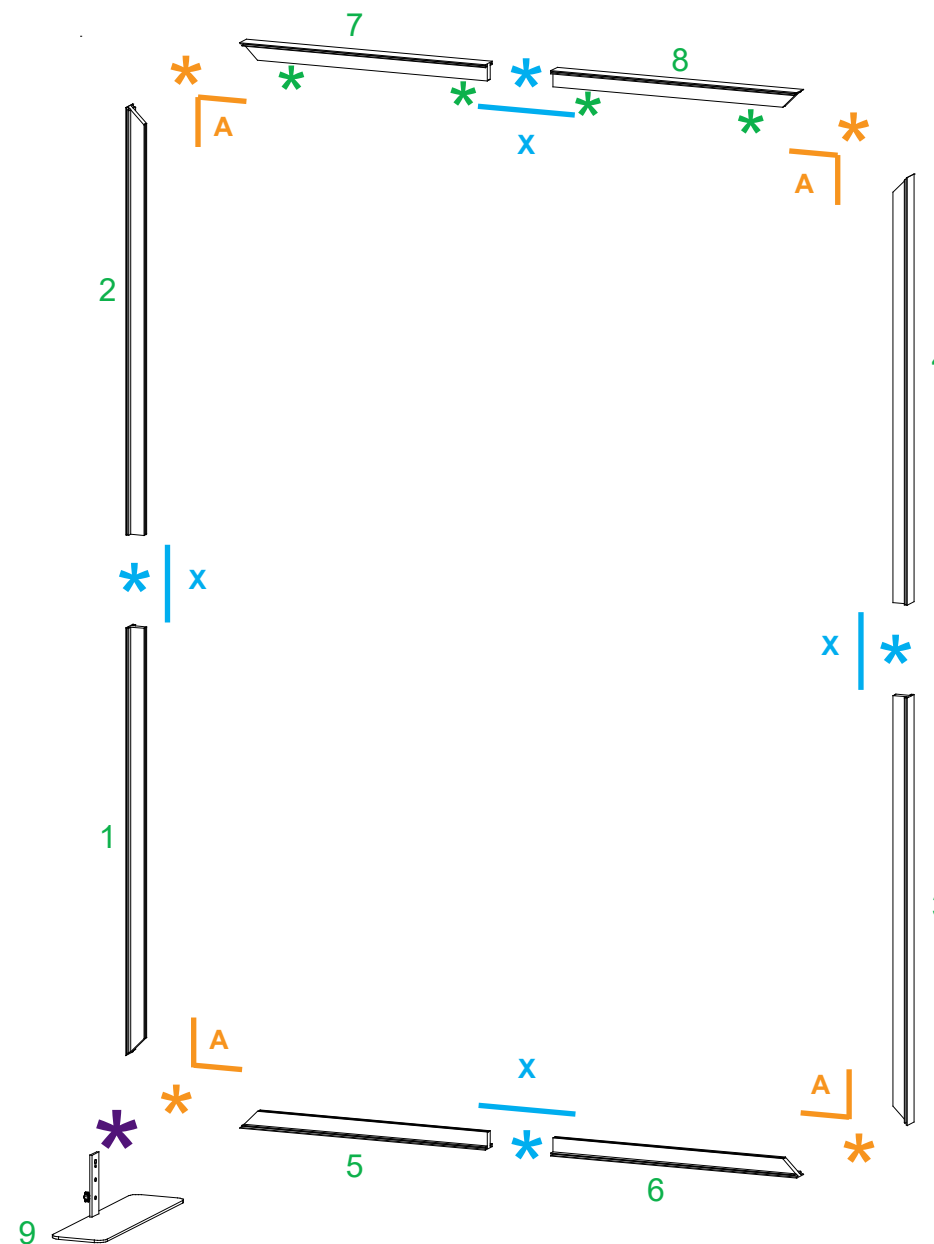
3. Tighten all knobs to secure connection.

#### \* Tool-less Corner Connector

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

A = 90° Connector

Keep corner connectors attached to horizontal extrusions.

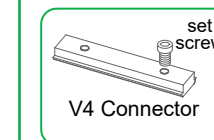
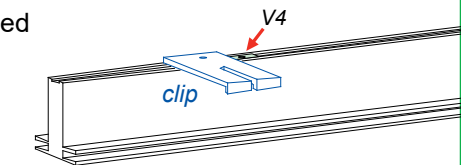


FRONT VIEW

#### \* Hanging Clips

Keep all clips attached to extrusions.  
**DO NOT DISASSEMBLE**

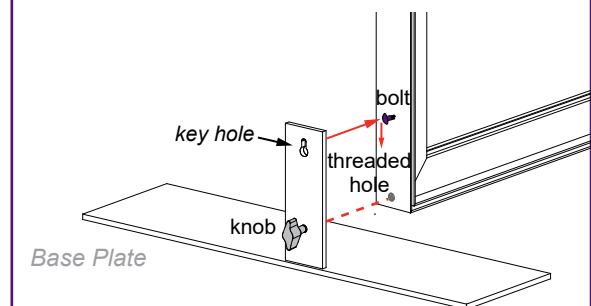
Hanging clips are attached to horizontal extrusions using V4 connectors.



All Hanging Clips should face *back* of the frame.

#### \* Base Plate Attachment

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.

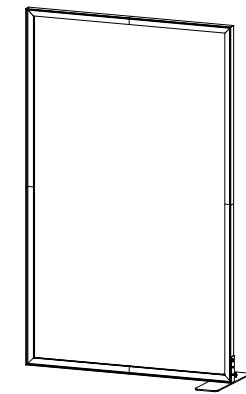


| Item | Qty. | Description                        |
|------|------|------------------------------------|
| 1    | 1    | 45"h TSP49 Vertical Extrusion      |
| 2    | 1    | 45"h TSP49 Vertical Extrusion      |
| 3    | 1    | 45"h TSP49 Vertical Extrusion      |
| 4    | 1    | 45"h TSP49 Vertical Extrusion      |
| 5    | 1    | 27.35"w TSP49 Horizontal Extrusion |
| 6    | 1    | 27.35"w TSP49 Horizontal Extrusion |
| 7    | 1    | 27.35"w TSP49 Horizontal Extrusion |
| 8    | 1    | 27.35"w TSP49 Horizontal Extrusion |
| 9    | 1    | 6" x 22" End Base Plate w/ foot    |

Steps:

Refer to the *Tool-less Frame Assembly* general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using **Tool-less Spline connectors** labeled [X].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using **Tool-less Corner Connectors** labeled [A].
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See **Base Plate Attachment** detail.



When assembled

Assemble frame flat on ground.

#### \* Tool-less Spline Connector

1. Place extrusions end-to-end.

X = Straight spline

2. Slide tool-less connectors across seam of extrusions.

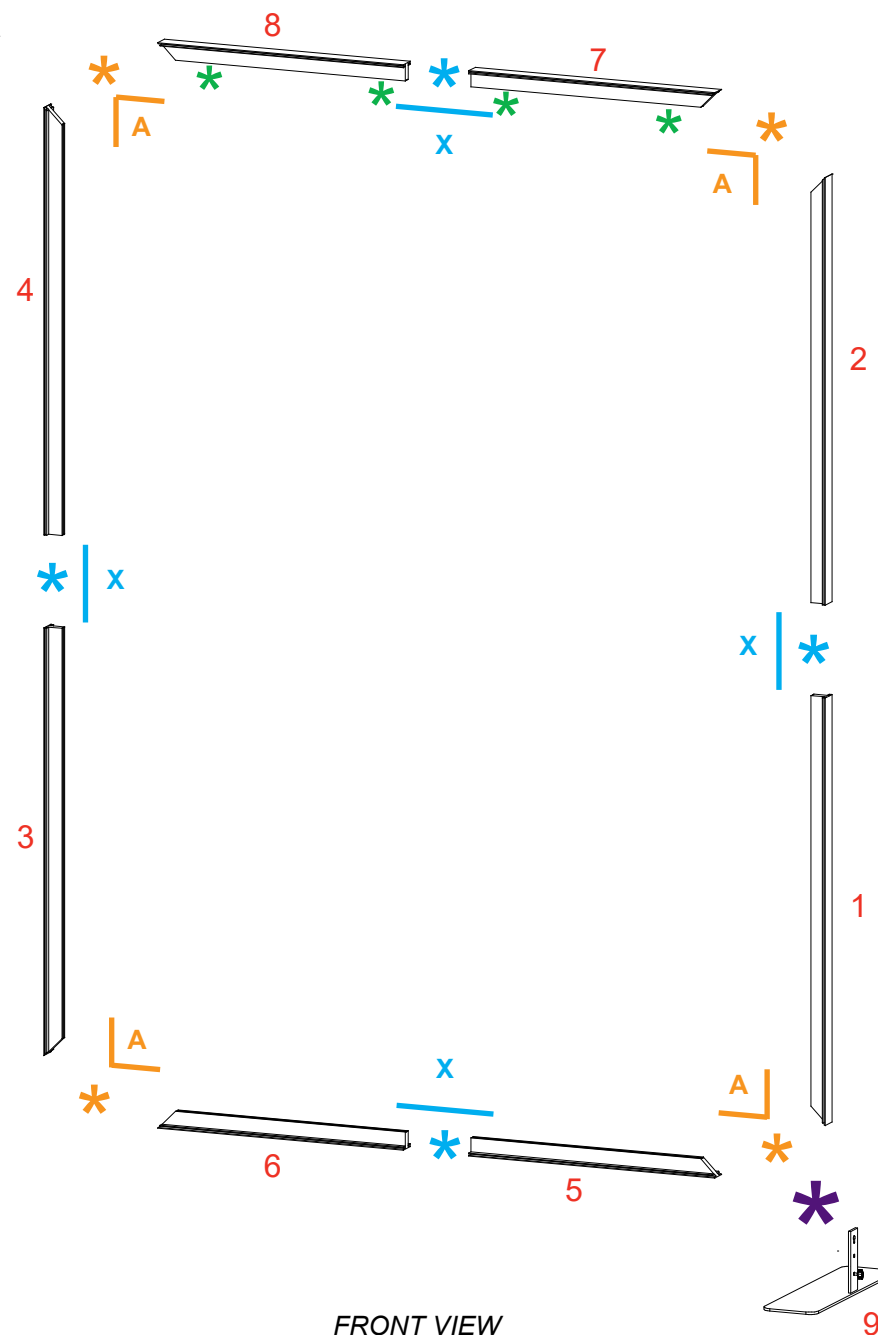
3. Tighten all knobs to secure connection.

#### \* Tool-less Corner Connector

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

A = 90° Connector

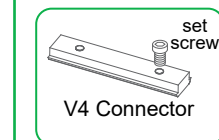
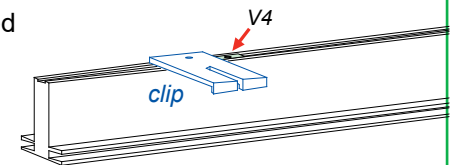
Keep corner connectors attached to horizontal extrusions.



#### \* Hanging Clips

Keep all clips attached to extrusions.  
**DO NOT DISASSEMBLE**

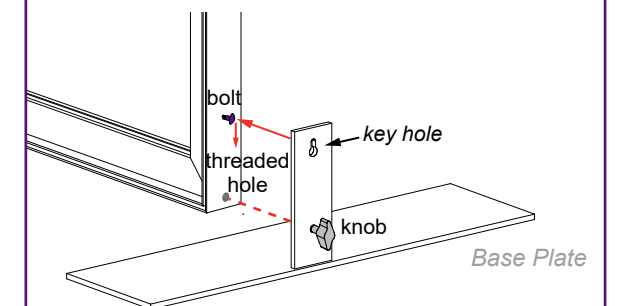
Hanging clips are attached to horizontal extrusions using V4 connectors.



All Hanging Clips should face *back* of the frame.

#### \* Base Plate Attachment

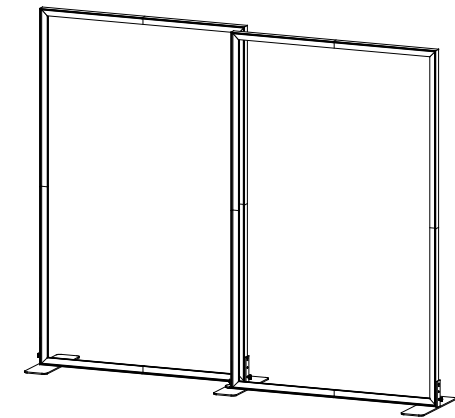
- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.



| Item | Qty. | Description                        |
|------|------|------------------------------------|
| 15   | 1    | 6" x 22" Two-Connection Base Plate |

Steps:

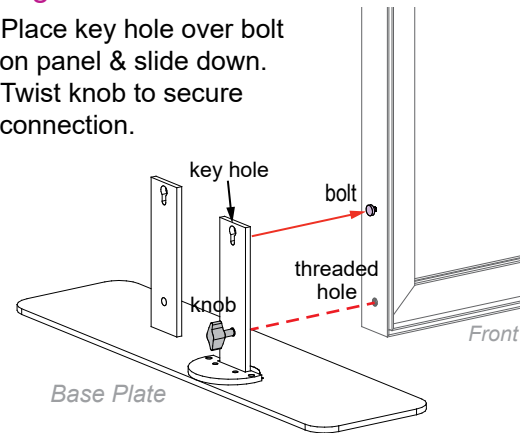
- 1) Install Base Plate [15] to vertical [3/4] of right frame.  
See [Right Frame Base Plate Attachment](#) detail.
- 2) Connect vertical [3/4] of left frame to Base Plate [15].  
See [Left Frame Base Plate Attachment](#) detail.



When assembled

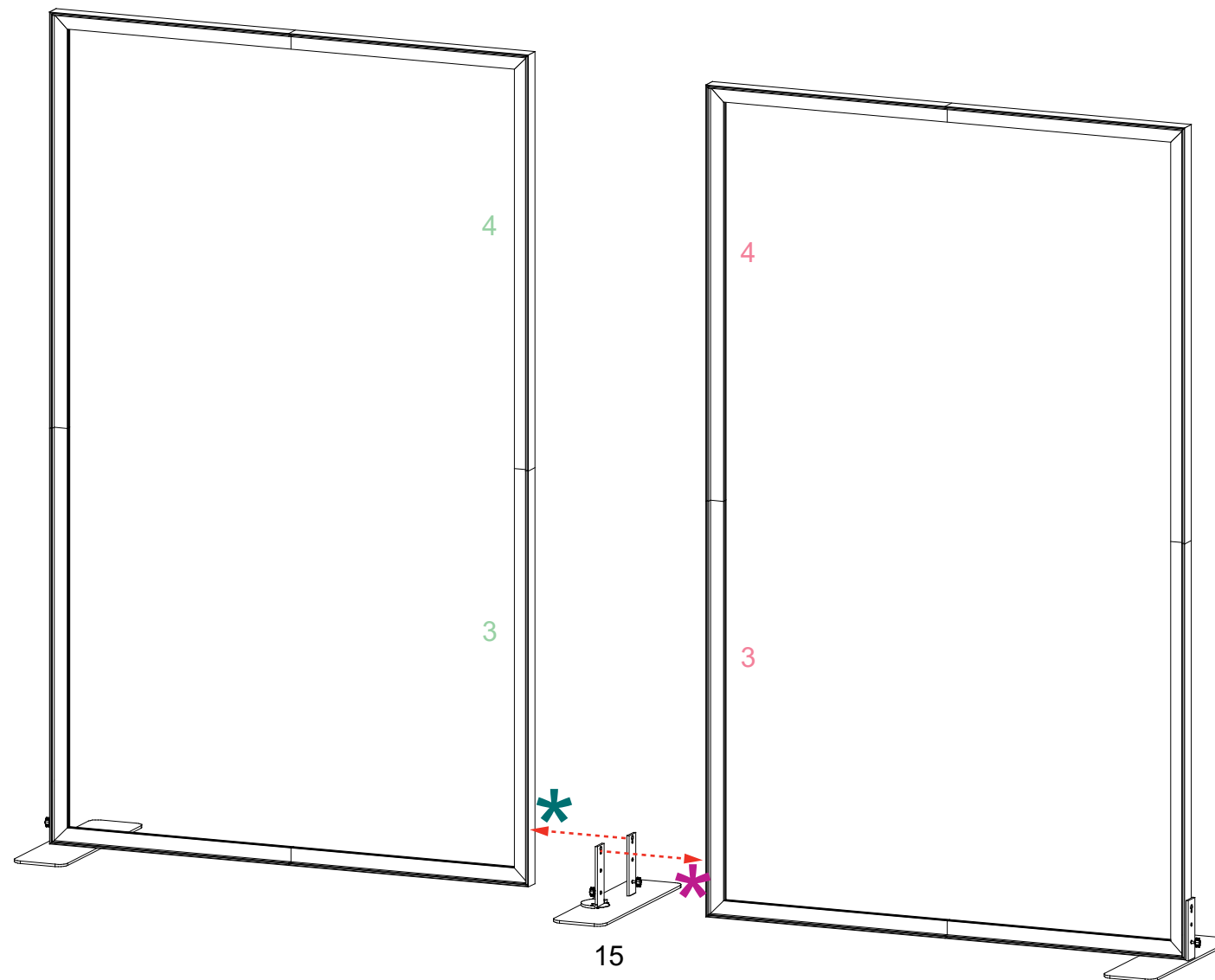
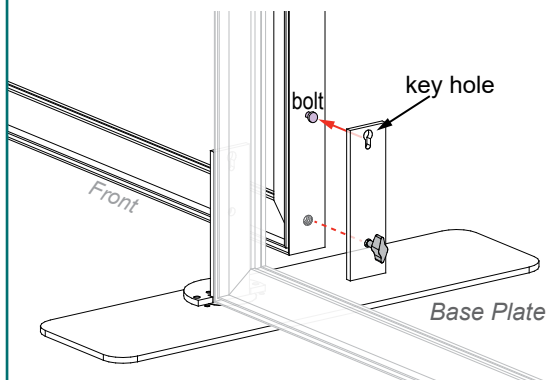
#### \* Right Frame Base Plate Attachment

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.

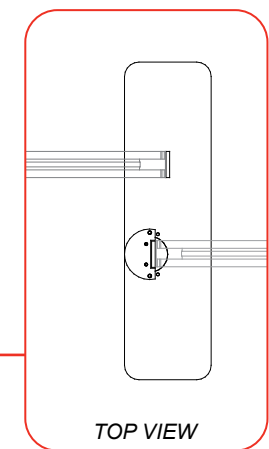


#### \* Left Frame Base Plate Attachment

Place key hole over bolt on panel & slide down.  
Twist knob to secure connection.

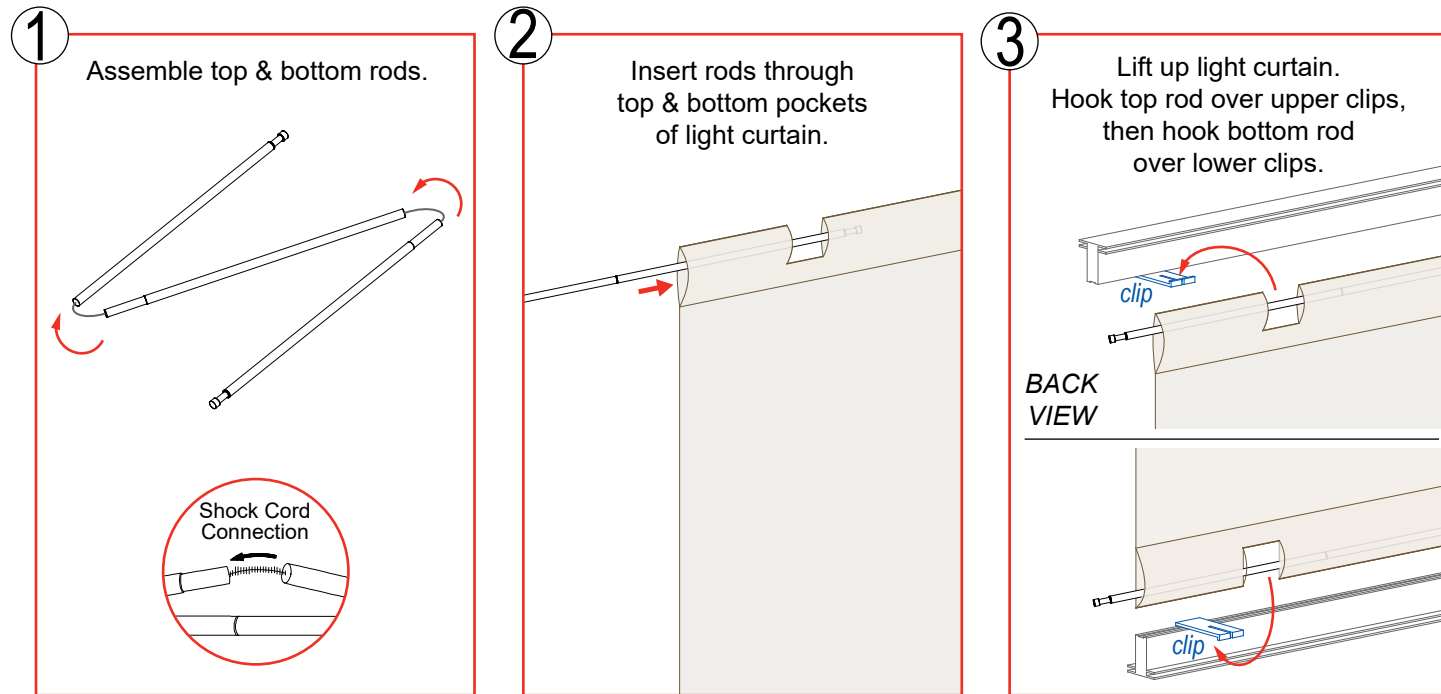


FRONT VIEW

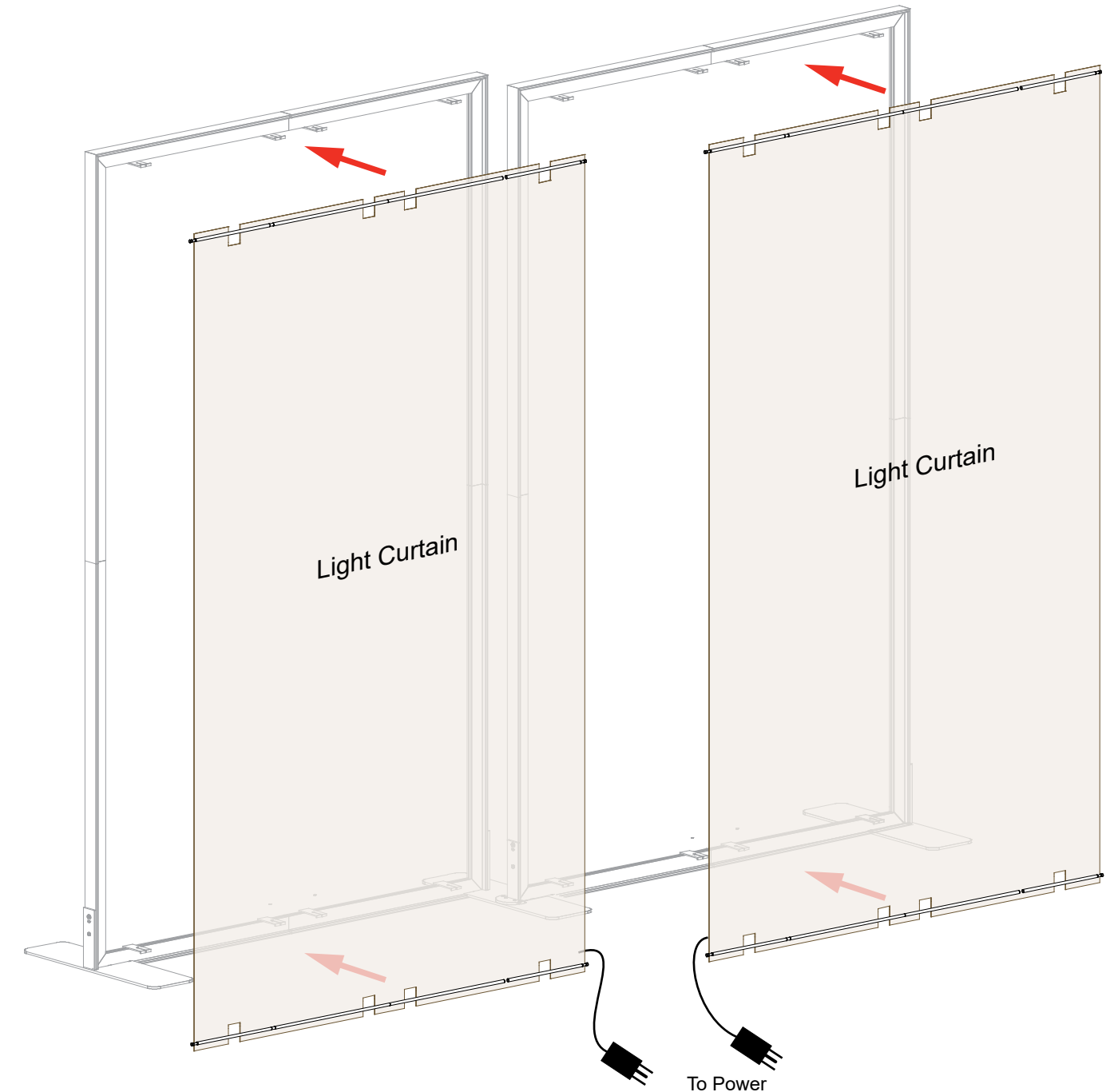


TOP VIEW

## Light Curtain Attachment



Lights & transformer are permanently installed in the Light Curtain. Do not disassemble.



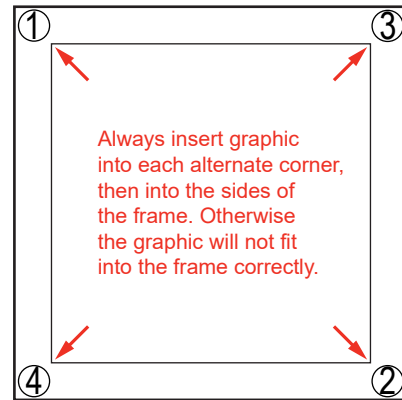
| Item | Qty. | Description                          |
|------|------|--------------------------------------|
| --   | 4    | Approx. 55"w x 5/16" collapsible rod |
| --   | 2    | Light Curtain (small)                |

### Steps:

- 1) Assemble rods & insert into top & bottom pockets of light curtains as shown.
- 2) Hook rods over top & bottom clips on back of assembled frames to secure light curtains in place.
- 3) Connect power to light curtains.

## SEG Graphic Installation

### STEP 1: Attach Corners

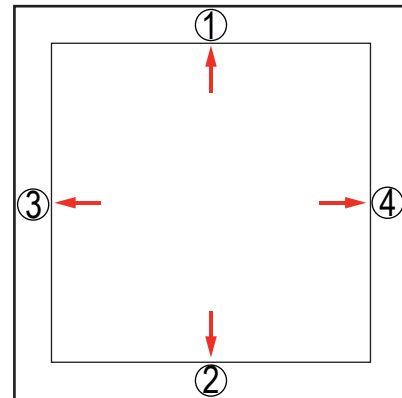


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



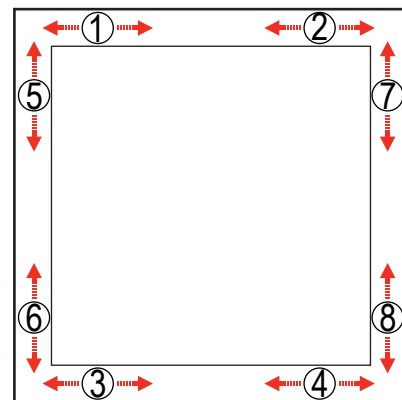
### STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

### STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

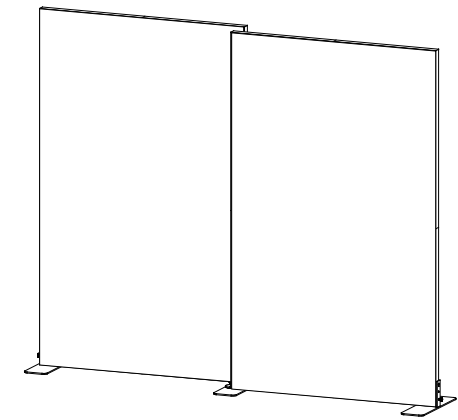


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

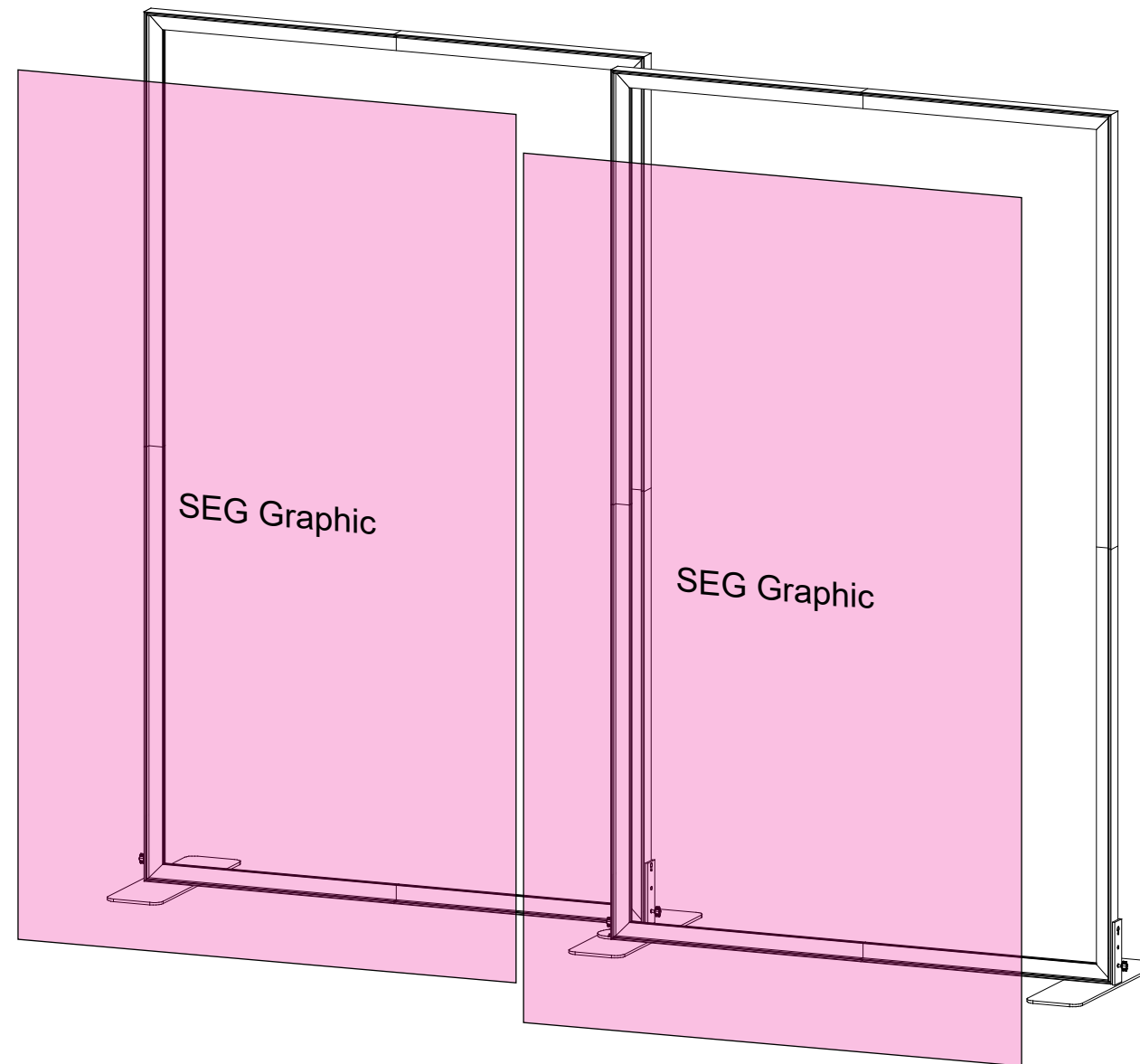
Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Steps:

1) Apply SEG Graphic to front of assembled frame.



When assembled



FRONT VIEW