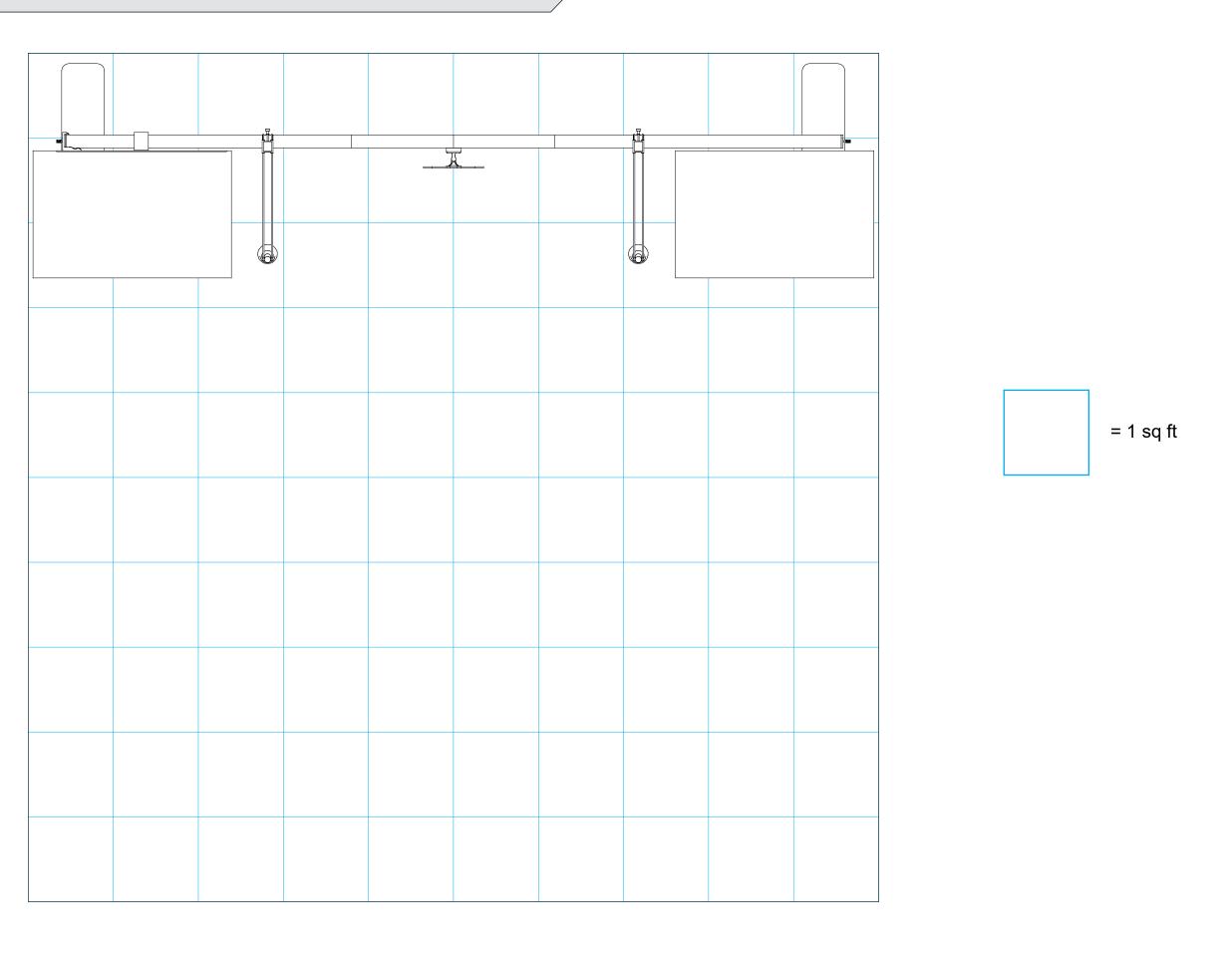




Order #XXXXX Plan View





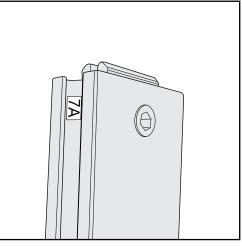
General Setup Instructions

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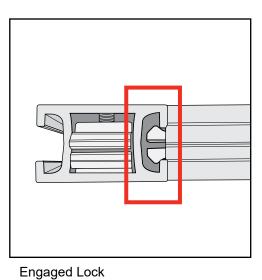
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Part Identification - Numbering









Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.



DO NOT USE POWER TOOLS

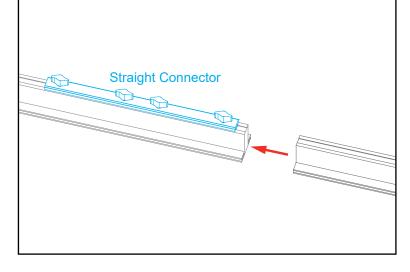
ALL CONNECTIONS MUST **BE TIGHTLY SECURED**

Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

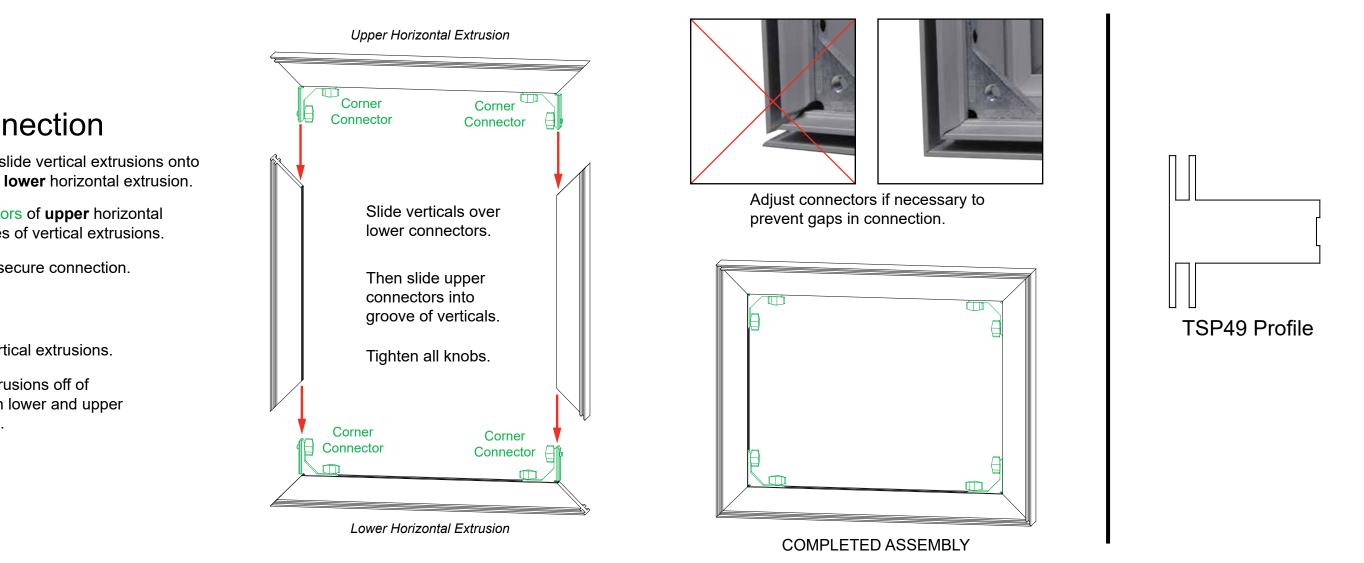
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- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connector across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions. Tighten all knobs.

All knobs must be tightened securely to ensure a proper connection.



All knobs must be tightened securely to ensure a proper connection.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.

Disassembly

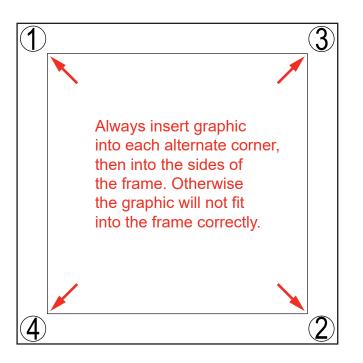
- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

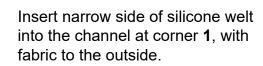


SEG Graphic Installation in 3 Steps

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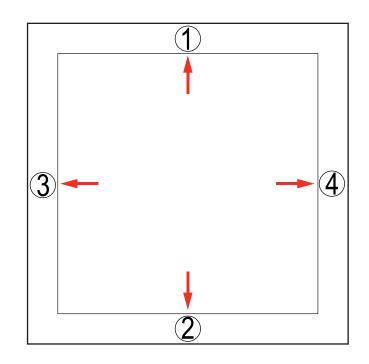


STEP 1: Attach Corners



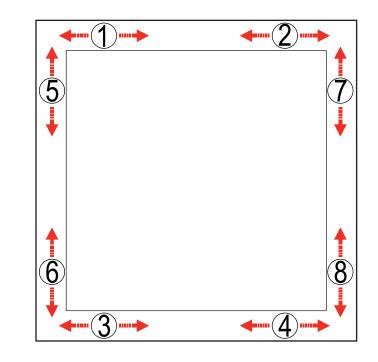
Repeat for opposite corner 2, then corner 3, then corner 4.

STEP 2: Attach Middle



Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge **2** into the channel on opposite side.

Repeat with edge 3 & 4.



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

The Perfect Fit

STEP 3: Attach Sides



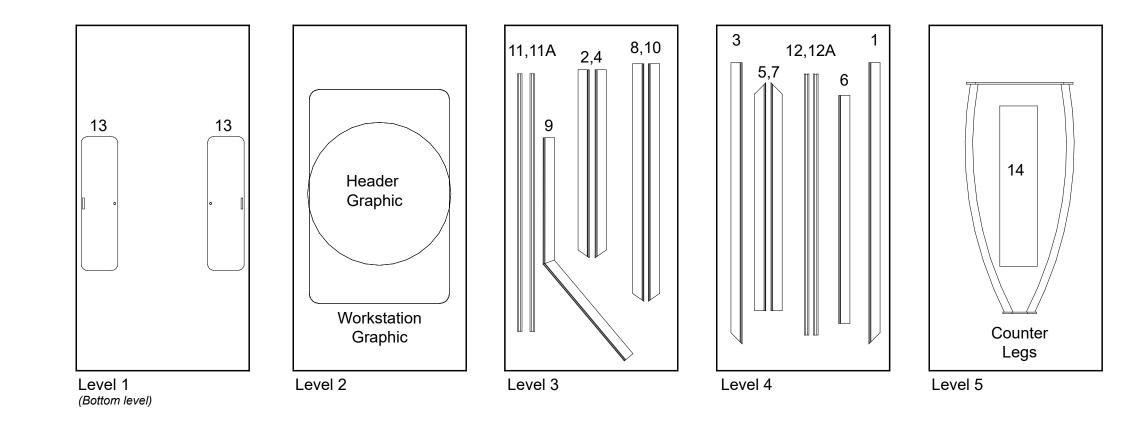
Install video.

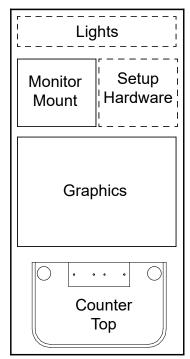




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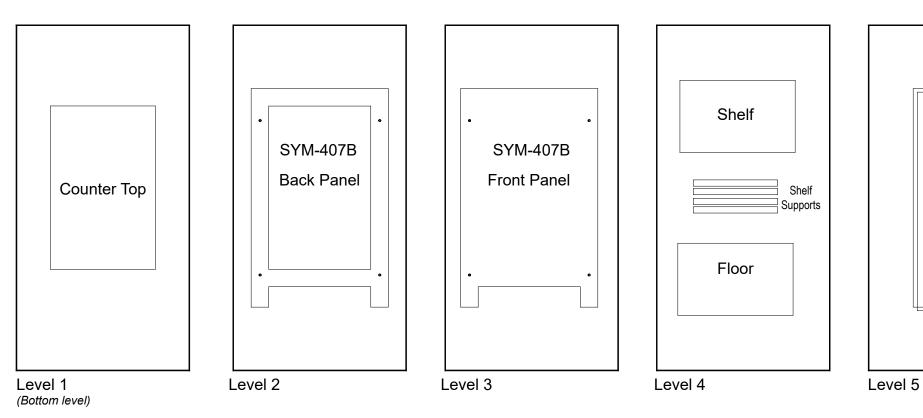


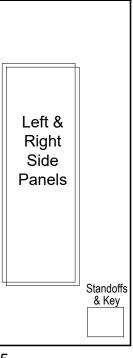






Top View of Each Level

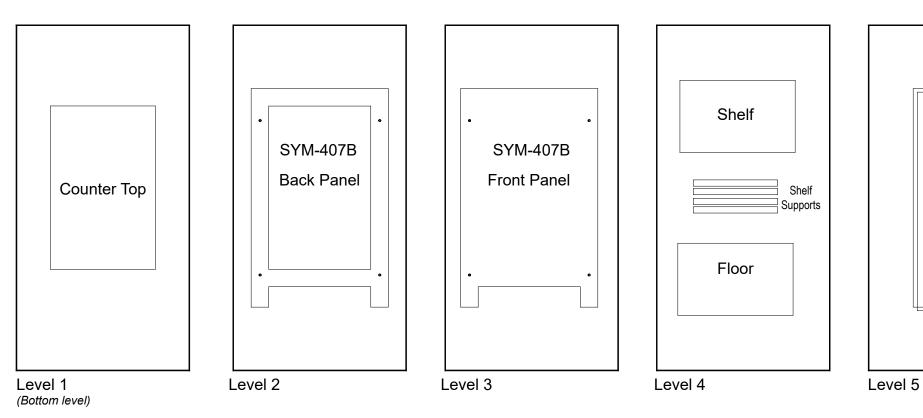


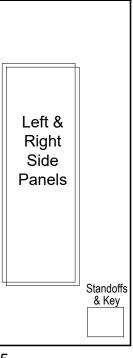


Case 2 of 3



Top View of Each Level





Order #XXXXX Backwall Frame Assembly

Description Qty. Item 45"h TSP49 Vertical Extrusion 1 1 30.091"h TSP49 Vertical Extrusion 2 3 1 45"h TSP49 Vertical Extrusion 1 30.091"h TSP49 Vertical Extrusion Δ 5 1 36.467"w TSP49 Horizontal Extrusion 6 1 36.467"w TSP49 Horizontal Extrusion 36.467"w TSP49 Horizontal Extrusion 1 38"w TSP49 Horizontal Extrusion 8 1 9 1 37.985"w TSP49 angled Horizontal Extrusion 10 1 38"w TSP49 Horizontal Extrusion 41.209"h Z45 Vertical Extrusion 11,11A 1,1 12,12A 1,1 45.8"h Z45 Vertical Extrusion w/ mitered top 2 6" x 22" Base Plate w/ flange 13 23.604"w Z140 Horizontal Extrusion 14 1 Assemble frame flat on ground. ★ Tool-less Spline Connector 1. Place extrusions end-to-end. X = Straight spline 2. Slide tool-less connectors across seam of extrusions 3. Tighten all knobs to secure connection. ★ Tool-less Corner Connector 1. Slide extrusion onto 2. Tighten all knobs to secure connection. Corner Connector. **A** = 90° Connector C = 110° Connector 13

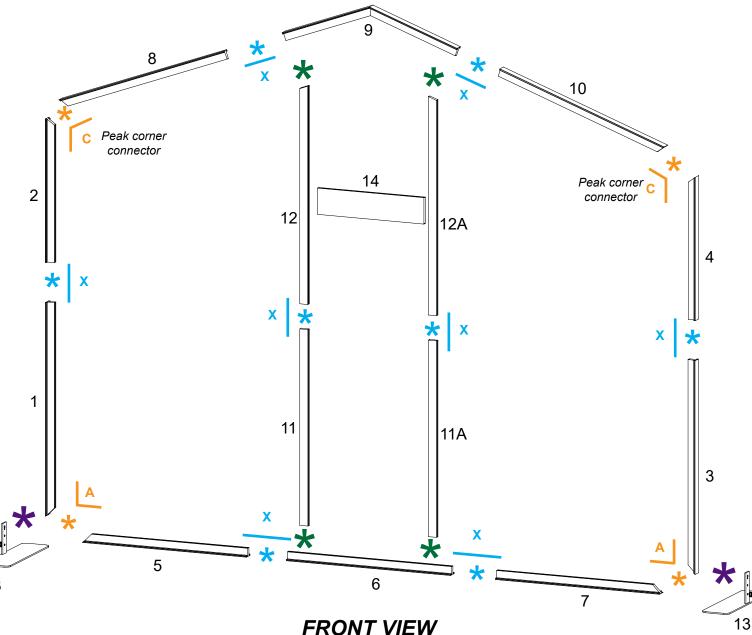
Keep corner connectors attached to horizontal extrusions

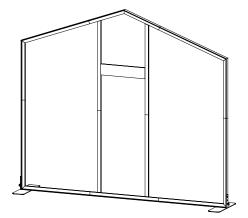
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Steps:

Refer to the Tool-less Frame Assembly general information page.

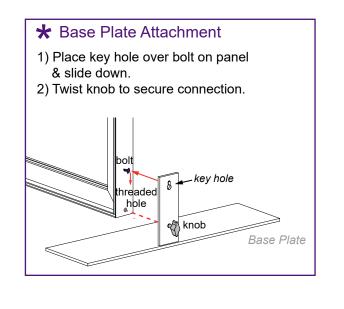
- 1) Assemble vertical extrusions [1-2], [3-4], [11-12], [11A-12A] & horizontals [5-6-7], [8-9-10] together, using Tool-less Spline Connectors labeled [X].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using Tool-less Corner Connectors labeled [A] & [C].
- 3) Install Base Plates [13] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.
- 4) Lift frame to upright position, then connect vertical assemblies [11/12] & [11A/12A] between horizontal assemblies [5/6/7], [8/9/10] using Connection Lock w/ Knob.
- 5) Attach horizontal [14] between verticals [12,12A].





When assembled

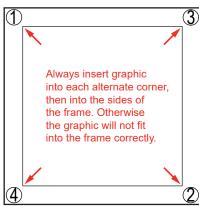




Step 1 of 5

SEG Graphic Installation

STEP 1: Attach Corners



STEP 2: Attach Middle

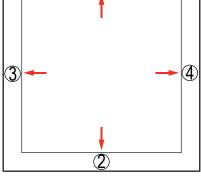
Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

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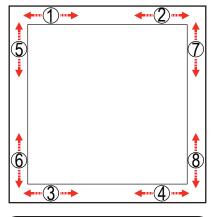
(1)



Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides





To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

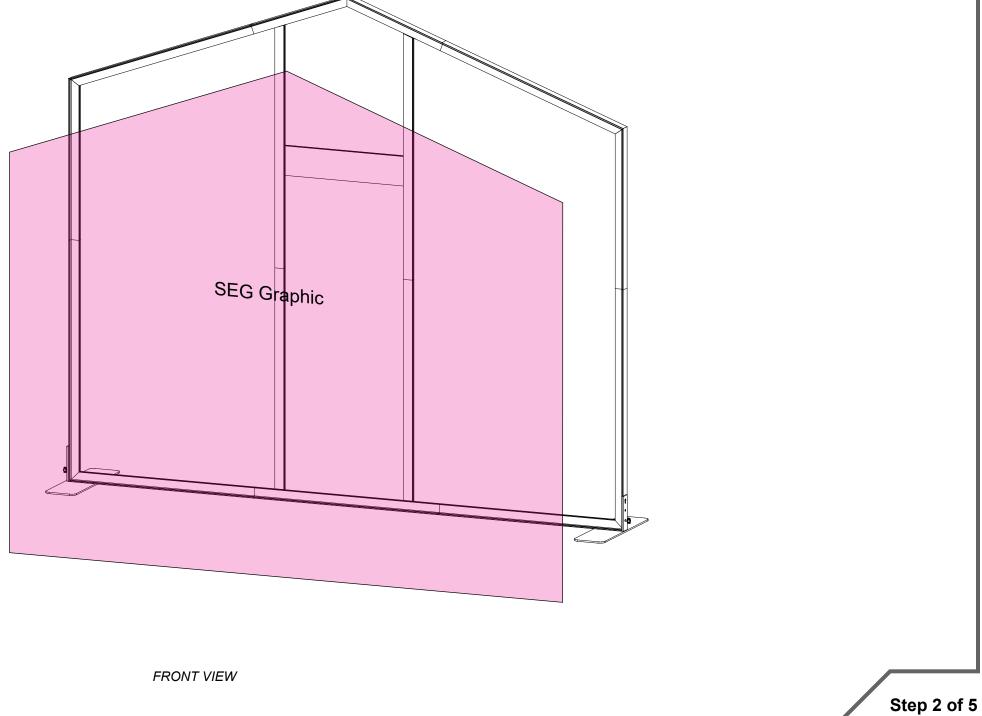
Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

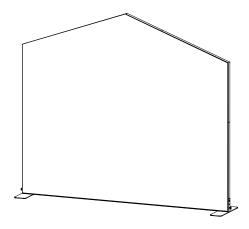


Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Steps:

1) Apply SEG Graphic to front of assembled frame.

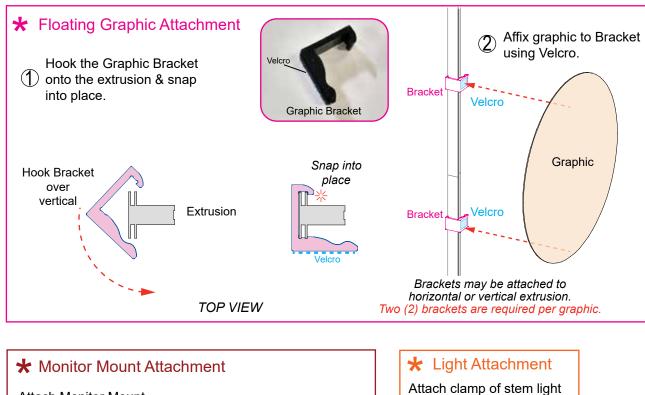




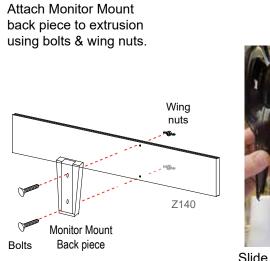
When assembled



Order #XXXXX Backwall Attachments



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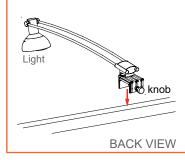




Slide monitor mount into back piece.

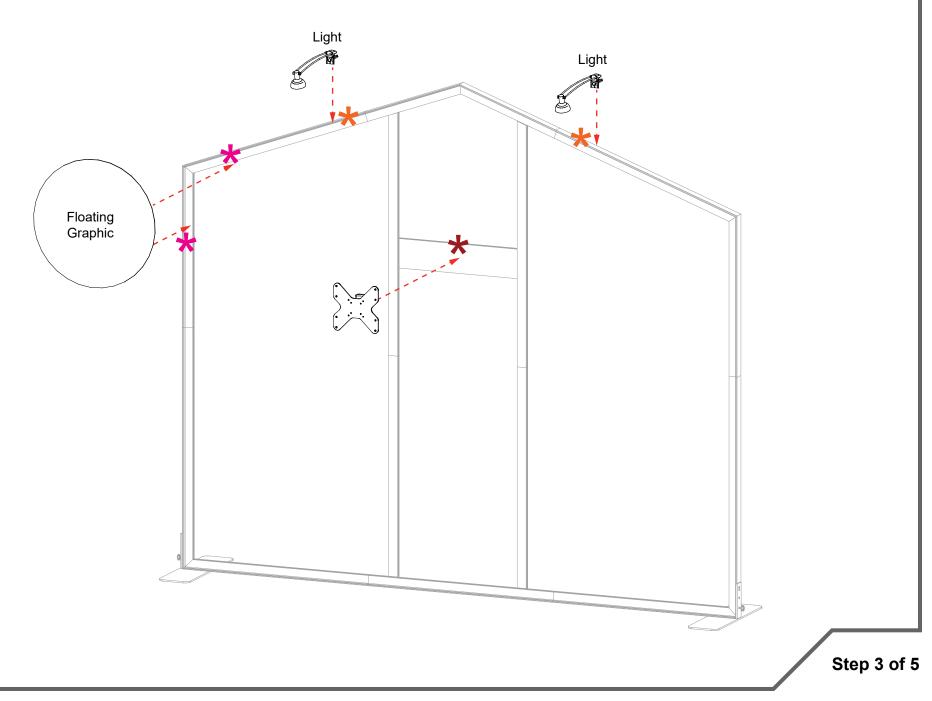
Attach clamp of stem light to top of horizontal extrusion where desired.

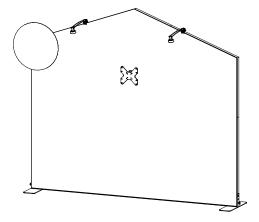
Twist knob on back to tighten in place.



Steps:

- 1) Attach Monitor Mount to backwall horizontal as shown. See Monitor Mount Attachment detail.
- 2) Connect Floating Graphic to backwall using brackets. See Floating Graphic Attachment detail.
- 3) Attach Lights to top of backwall as shown. See Light Attachment detail.

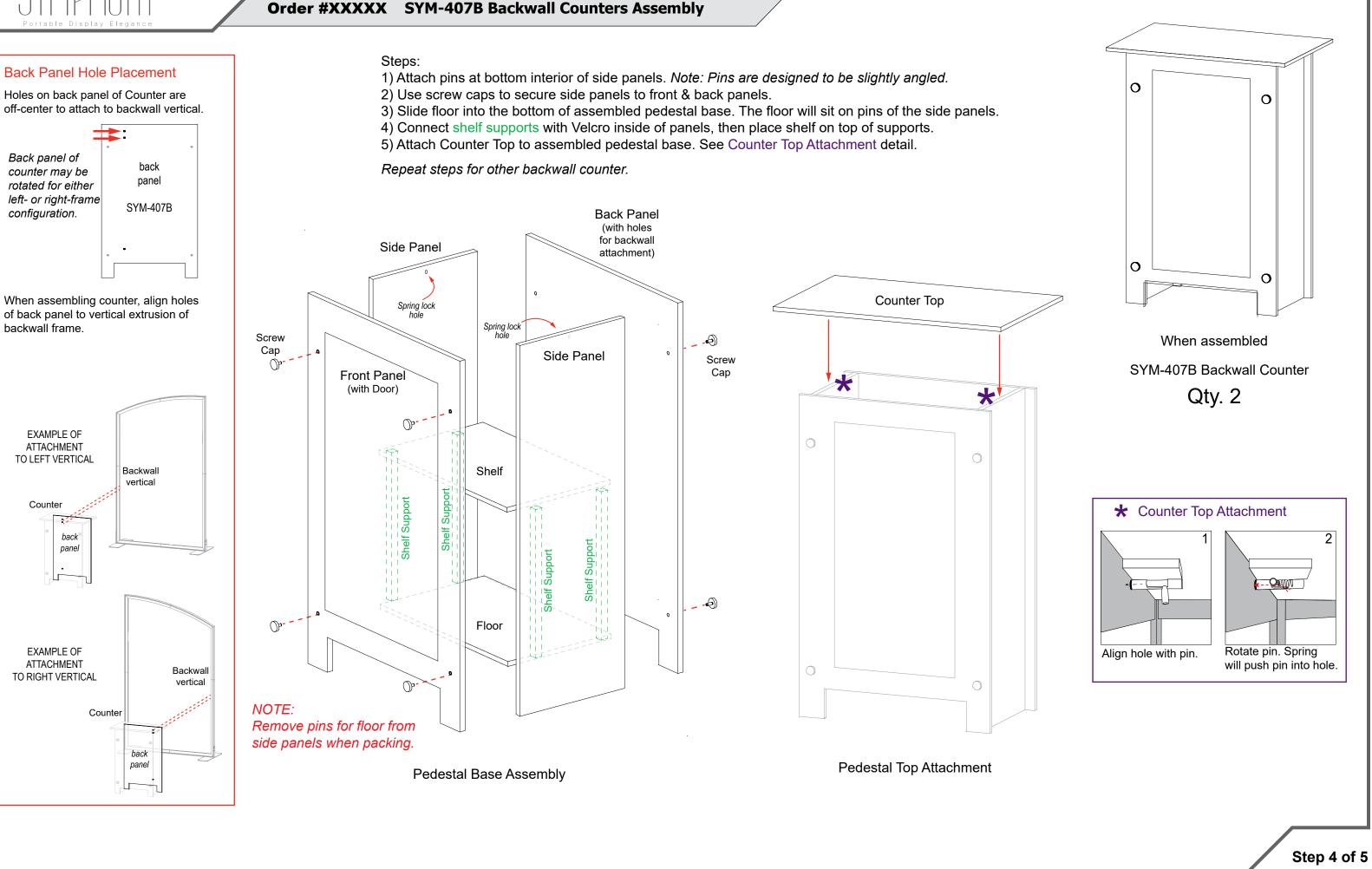




When assembled

Order #XXXXX SYM-407B Backwall Counters Assembly

Steps:

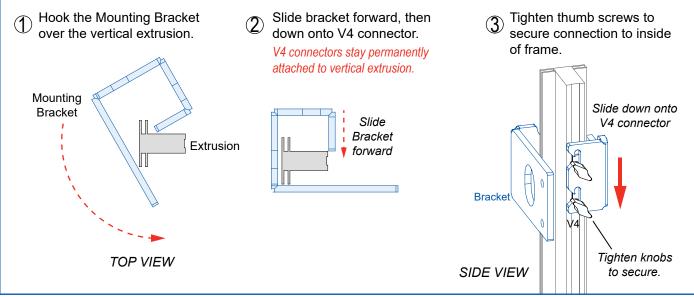




Order #XXXXX Counter Attachment

★ Backwall Counter Bracket Attachment

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- to backwall verticals as shown.
- See Counter Attachment detail.

Counter Attachment

- 1) Attach standoff barrels to threaded holes in bracket.
- 2) From inside the counter, attach screw caps through back panel to standoff barrels.

